

MACRO-PERFORATOR MODEL PU 50



Fast and stable, this device **OCCUPIES LITTLE SPACE** and is designed to punch macro holes of various diameters and shapes in **MOVING MATERIAL** and in particular, it works with **PLAIN OR PRINTED FILM**. This

model has to be integrated into existing machinery such as extruders, slitters, bag machines etc. It is suitable to make holes in fruits and vegetables bags, garbage bags, paper bags, foam etc.

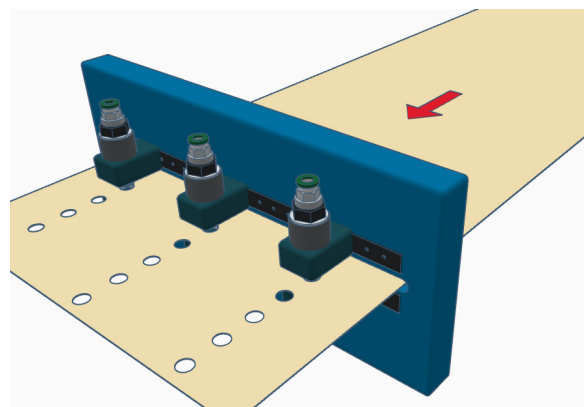
It is ideal for **AGRICULTURAL APPLICATIONS** (e.g. **MULCHING**) and to punch **LARGE DIAMETER HOLES**.

HOLES OF

Ø 50mm → Ø 100mm

How it works

The moving film passes through the slit on the body and is punched by the punching units, through a **PUNCH** and **DIE** system, using **PNEUMATIC MOVEMENT**.

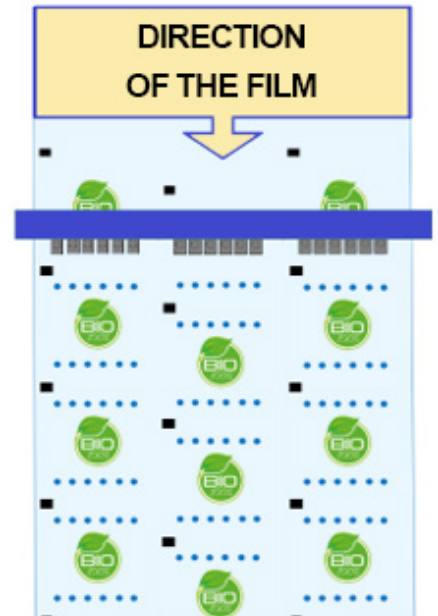


DATA SHEET

| | |
|---|---|
| Speed | 200 mt minute* |
| Punching frequency | 35 holes per second** |
| Ø hole | Ø min. 50mm* / Ø Max. 100mm |
| Minimal distance between holes | 30mm** |
| Hole shape | Circular, valve, custom |
| Max. Number of punching units per device | 8 |
| Position of the punching unit | Mounted on one side of the device |
| Air pressure | Min. 6 bar |
| Voltage | 400 V+N+T - 50Hz |
| Compressed air inlet pipe | Min. 12 externally calibrated pipe |
| * | The value depends on the type of material |
| ** | The value depends on the model |

OPTIONAL: QCSM1 ELECTRONICS - SOFTWARE

For **LINEAR** or **ALTERNATING HOLES** or holes with a **CUSTOM PATTERN**; to work with a **PHOTOCELL** and an **ENCODER** to process **PRINTED FILM** with a print mark on it.



WHEN ASSOCIATED WITH THE QCSM1 ELECTRONICS

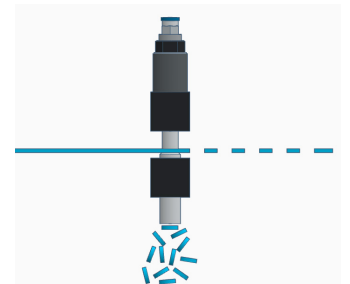
- PLC
- Industrial computer
- Electric control panel
- Touch screen
- Software with integrated 4.0 predisposition
- Control of each punching unit
- Recipe management (insertion, storage, recall)
- Photocell
- Encoder
- Max 96 protected digital outputs
- Connection via Bluetooth for card diagnostics (for 4 devices)

SOFTWARE FUNCTIONS

- Software that can be managed from the machine or remotely through PC or tablet
- Control of each punching unit
- Enabling the punching units
- Setting the power of the punching units
- Setting the punching frequency
- Start and stop functions
- Recipe management: insertion, storage and recall
- With a photocell as an option: jobs with print marks on the film

MATERIALS PROCESSED BY THE PU50

PP - PET - PVC - LDPE - HDPE - BOPP CPP - LAMINATED - LEATHER - ECO LEATHER - SYNTHETIC LEATHER - COMPOSTABLE - BIODEGRADABLE - NO-WOVEN - TYVEK - FOAM - RAFFIA - PAPER



Vacuum system connected to the lower part of the punching units



Punches and dies for various types of holes



SPARK MACHINERY

Spark Machinery s.r.l. - P.IVA 01392850457

Production site
Via Toscana n°114
56035 Perignano (PI)

info@sparkmachinery.com
+39 0587812952
www.sparkmachinery.com

OPTIONALS



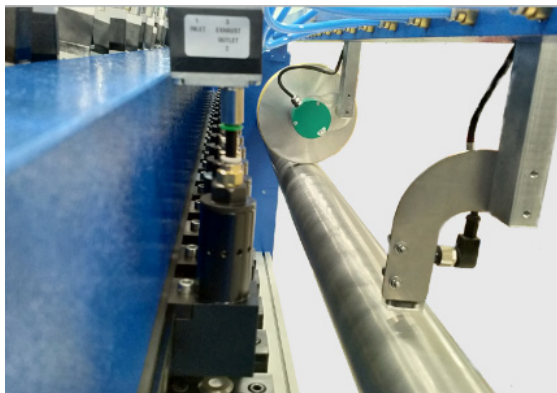
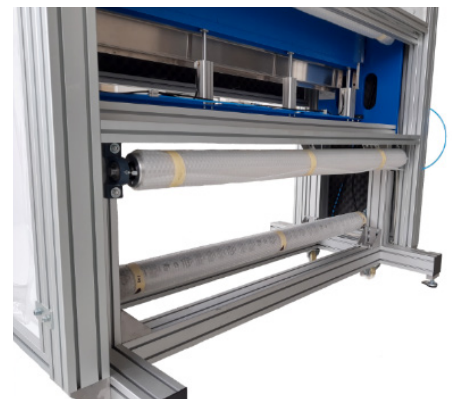
Trolley

The macro-perforator can be mounted on a trolley with rail wheels or with pivoting wheels, depending on the conformity of the production line in which it will operate.

It is also possible to request the **electrical panel** mounted on the trolley when ordering.

Partial soundproofing

The partial soundproofing cage consists of an aluminium structure in which the machine is inserted, correlated with openable doors and internally lined with sound-absorbing polyurethane foam panels. This cage significantly limits the emission of airborne noise produced by the device in operation and is strongly recommended to improve the working environment.



Photocell and Encoder

For works which require the distance between holes to be set, it is possible to use a high-quality encoder and photocell, both connected to a support rod.

Both the encoder and the photocell are essential for processing films with print marks on the material.

The encoder and the photocell are strongly recommended for high performance and guarantee maximum precision at a competitive price.

SM-AI2 industrial vacuum system

For the removal of waste residues produced during processing, we offer this professional vacuum system.

It ensures excellent results, improving performance of the **PU50** macro-perforator.



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